

**Hospira**  
Technical Center Building H3

Lake Forest, Illinois



The Hill Group installed all the process piping systems in this new 250,000 square foot, three-story laboratory building. The process piping serves specialty pharmaceuticals and medication delivery laboratories.

The systems include natural gas, medical grade NFPA 99 Health Care Facility compliant compressed air, nitrogen and vacuum. A separate Pilot Plant has independent compressed air and nitrogen systems. The continuous flow piping loop system for the purified water system has of over 3,000 feet of orbital welded stainless steel 316L electro polished tubing and zero static point of use valves.